Gate Valve

Series 771M Outside Stem & Yoke (OS&Y)







Series 771M Grooved x Grooved

Series 771M Grooved x Flanged

1.0 PRODUCT DESCRIPTION

Available Sizes

• 2½ - 12"/DN65 - DN300

Pressure Class

• 250 psi /1725 kPa /17 Bar

Application

For on/off service only

Operating Temperature

- -20°F to + 180°F/-29°C to +82°C
- Victaulic Original Groove System (OGS)

Actuation Option

Hand wheel

2.0 CERTIFICATION/LISTINGS

Product designed and manufactured under the Victaulic Quality Management System, as certified by LPCB in accordance with ISO-9001:2008.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.	Location	
Submitted By	Date	

Spec Section	Paragraph	
Approved	Date	





3.0 MATERIAL SPECIFICATIONS

Series 771M Outside Stem & Yoke (OS&Y) Gate Valves

Body: Ductile iron conforming to ASTM A-536 grade 65-45-12.

Body Gasket: Nitrile or EPDM

Body Bolts: Plated steel w/ Plastic covers

Yoke: Ductile iron conforming to ASTM A-536 grade 65-45-12 **Bonnet:** Ductile iron conforming to ASTM A536 grade 65-45-12

Bonnet/Body Coating: Fusion bonded epoxy coating

Disc: Cast iron, Nitrile or EPDM coated **Disc Nut:** Bronze, conforming to ASTM B62

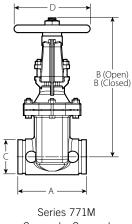
Stem: Brass, ASTM B16 **O-Ring Seals:** Nitrile or EPDM **Stem Packing:** Graphite



4.0 DIMENSIONS

Series 771M OS&Y Outside Stem & Yoke (OS&Y)

Grooved x Grooved Grooved x Flanged



B (Open) B (Closed)

Grooved x Grooved

Series 771M Grooved x Flanged

Size Dimensions						Weight	
	Actual Outside		Height B				Approximate
Nominal	Diameter	Α	Closed	Open	С	D	(Each)
inches	inches	inches	inches	inches	inches	inches	lb
DN	mm	mm	mm	mm	mm	mm	kg
21/2	2.88	7.500	16.18	18.74	2.88	7.87	31.5
DN65	73	190.5	411	476	73	200	14.3
	3.00	7.500	16.18	19.18	3.00	7.87	31.5
	76.1	190.5	411	487.1	76.1	200	14.3
3	3.50	7.992	17.09	20.34	3.50	7.87	39.3
DN80	88.9	203	434	514	88.9	200	17.8
4	4.50	9.016	18.11	22.05	4.50	10.24	55.4
DN100	114.3	229	460	560	114.3	260	25.1
	6.50	10.512	23.90	30.40	6.50	12.40	104.8
	165.1	267	607	772.1	165.1	315	47.5
6	6.63	10.512	23.90	29.80	6.63	12.40	104.8
DN150	168.3	267	607	757	168.3	315	47.5
8	8.63	11.496	28.59	36.46	8.63	14.76	174.0
DN200	219.1	292	726	926	219.1	375	78.9
10	10.75	12.992	35.04	44.88	10.75	16.38	262.4
DN250	273	330	890	1140	273	416	119
12	12.75	14.016	40.12	51.93	12.75	17.52	392.9
DN300	323.9	356	1019	1319	323.9	445	178.2



5.0 PERFORMANCE

Not Applicable

6.0 NOTIFICATIONS

This series is not agency listed for fire protection service. Please see <u>submittal 10.92</u> for fire service products.

7.0 REFERENCE MATERIALS

29.01: Terms and Conditions/Warranty I-100: Field Installation Handbook

User Responsibility for Product Selection and Suitability

Each user bears final responsibility for making a determination as to the suitability of Victaulic products for a particular end-use application, in accordance with industry standards and project specifications, and the applicable building codes and related regulations as well as Victaulic performance, maintenance, safety, and warning instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, installation guide, or this disclaimer.

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Note

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

Installation

Reference should always be made to the Victaulic installation handbook or installation instructions of the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at www.victaulic.com.

Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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